Talon[®] TRIMS

COMPLETE TRIM SOLUTIONS



WOVEN LABEL QUALITIES

PV-001 Grossgrain Taffeta





PV-003 HD Damask





PV-005Taffeta with Open Piks





PV-002 Twill Taffeta



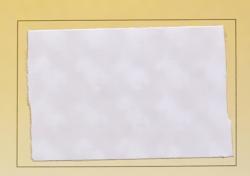


PV-004 Damask





PV-006 Semi-Satin Damask





PV-007 Semi Satin Damask with Double Shuttle





PV-009 Satin





PV-011 Woven Edge Taffeta





PV-008 Semi Satin





PV-010 Woven Edge Satin





PV-012 Super Fine HD Damask





PV-013 Reverse Satin





PV-015 •• Damask with Chenille Weft





PV-017 •• Monofill Satin Woven Edge





PV-014

Damask with Metalic Yarn





PV-016Damask with White Taffeta Warp





PV-018 Cotton Ground Damask





PV-019 • • Special Pattern





PV-021 •• Damask with Silicon Coating





PV-023 •• Digital Weaving





PV-020 Damask with Starching





PV-022 •• Laser Cutting Damask



PV-024 ●● Multi Speed Weaving





PV-025 • Glass Metalic Yam





PV-027 •• Woven with Tea Stain Print





PV-029Woven with Embroidered Edge





PV-026 ••
Woven with Embossed Print





PV-028 •• Woven with Security Yarn Effect





PV-030Woven with Overlock Edge





TERMS AND DEFINITIONS

TECHNIQUES

Broadloom - A satin based woven label produced on a highspeed wide loom. The look is more soft and less sheen then regular single needle satin loom.

Needle Loom - Very clean and soft shiney process that is used mainly for intimate or bridal wear.

Damask - A lustrous based thread has a smooth soft texture. Typically considered high end and used for intricate details, such as signatures or small text.

HD/High Definition - High end process using high thread counts to achieve the ultimate clarity and a smooth finish.

Taffeta - A polyester based plain woven thread. Tends to be scratchy but very durable. More suitable for outerwear or accessories.

Printed Label - A Flexo or Rotary color printing process on woven labels or tapes.

Digital Weave - Small diameter (50-denier) threads are used to bring out photo-like qualities, much like pixels used in computer imaging.

HD/High Definition - High end process using high thread counts to achieve the ultimate clarity and a smooth finish.

Reverse Satin - A reverse weave of satin thread used to create dimensional look combining sheen and matte finish.

Double Shuttle - A weave technique where yarn passes through a specified area twice making that area thicker/ bulkier than the rest of the label.

Warp - Yarn running lengthwise or parellel to the selvedge. Standard warp is 90 or 100 denier and in either White or Black color.

Weft or Fill - The yarn that interlaces with the warp. Comes in 2 types: Ground-interlaced with warp to form the ground/ Figure-produce the design or logo on surface.

MATERIALS/ FOLDS/ FINISHING TECHNIQUES

Satin - A polyester based lustrous thread which is soft and smooth. Can be produce using a single needle or broadloom machines.

Satin Tape - Smooth soft high quality ribbon made of acetate. With printed(silk screen) logo/type-set graphics. Great for lingerie or other sensitive applications.

Denier - A unit of fineness/ thickness for thread yams. The larger the denier the thicker the yam (100-denier yam is finer than 150-denier yam).

Centerfold - Woven or Printed label folded from the center, horizontally or vertically.

End Fold - Folds on either the left and right side or top and bottom of labels (apprx. 7mm on each fold).

Mitre Fold - A label where the left and right ends are folded up to a 45 degree angle; usually measuring 10mm from top of label to end of fold.

Sew Space - Extra blank space at the ends of a label (either top and bottom or left and right sides). Providing allowance to sewing of label onto garment.

Die Cut - Custom cuts for finished woven labels, typically for round shapes. Cuts are from precise blades based on custom requirements.

HotCut - A heated and pressure based process used to cut into polyester based threads, where the threads curl back preventing the threads to fray.

Laser Cut - A precision cutting operation for woven labels with special shapes and form.

Pressure Sensitive/Heat Seal Backing - Woven or Printed labels with an adhesive backing that requires heat and pressure to apply/ attach labels to garment.

Ultrasonic Cut - A delicate cut use for woven labels, where the labels are cut using vibrations. Results in a smooth and soft cut edge.

Woven Edge - Labels which have a smooth finished edge, as opposed to a hot cut edge.

DISCLAIMERS

- Different designs; label dimensions and even colors can affect the final label outlook and may vary slightly from these reference qualities.
- Very small text and graphics may not be workable for certain qualities and may require to be made larger in order to weave proeprly.
- Note that all yarn dye process takes 8-10 days; excluding production lead time
- Washing test must be performed in sampling stage for to ensure label quality is suitable for brand particular garment washing requirements
- Label application/ positioning/ mock up on to garment is strongly recommended in the sampling stage to ensure label is fit-for-purpose.

DETAILS ON SPECIAL CONSTRUCTION AND QUALITY

PV-015 • Damask with Chenille Weft

- Chenille weft is adds texture to the ground. Currently only available in White weft -

PV-017 • Monofill Satin Woven Edge

- Produces a more solid ground effect by reducing the appearance of white dots from the white warp -

PV-019 • Special Pattern

- Different ground pattern and colors can be tailor-made to specific requests and gives the label ground that distinct textured effect -

PV-021 • Damask with Silicon Coating

- Silicon coating can be applied in spot locations and shapes and give a highlight effect -

PV-022 • Laser Cutting Damask

- Allows for precision cutting of either the overall label shape or designs within the label -

PV-023 • Digital Weaving

- Uses very fine threads; creating intricate designs in photo-like quality and in multiple colors ranging from 6-12 colors -

PV-024 • Multi Speed Weaving

- A technique where 2 differenrt color threads are woven together and when combined produces a new color and a textured ground effect -

PV-025 • Glass Metalic Yam

- Creates a mesh cover effect over the label base using White or Black warp color mono filament weaving -

PV-026 • • Woven with Embossed Printing

- Can be done in different texture and color variations to the label and can be done in various colors and on specific designs within the label -

PV-027 • Woven with Tea Stain Print

- Simulates a vintage effect by using a standard print process -

PV-028 • Woven with Security Yarn Effect

- Uses either a BLACK or WHITE special yarn woven into a specific location on the label . Appears as a florescent color under UV light -

PV-033 ••

Woven with Printed Security Feature

- Uses a clear UV Florescent ink that can be applied on specific designs and locations. Appears as a florescent color under UV light -

PV-036 ••

Woven with Highfrequency Embossing/ Debossing

- Appears as a defined raised or stamped area on the label and can be done in various shapes and design -



COMPLETE TRIM SOLUTIONS

LOS ANGELES - U.S. Corporate Headquarters

21900 Burbank Blvd., Suite 270 Woodland Hills, CA 91367, USA

Tel: (818) 444-4100 Fax: (818) 444-4105

HONG KONG - Asia Headquarters

Unit No. 101, 1/F. Sunbeam Centre 27 Shing Yip Street Kwun Tong Kowloon, Hong Kong, China Tel. (852) 2947-0888

Tel: (852) 2947-0888 Fax: (852) 2951-0668

LONDON - Europe Headquarters

Hollands Farm Penfold Lane Little Missenden Buckinghamshire HP 15 6XS

Tel: (44) 79 7311-8656 Fax: (44) 20 7993-2962

www.talonzippers.com